



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5076716

D4640-15
Job Sheet 178021



Part No: D4640-15

Job Qty: 1 ea

Part Name: Ceiling Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 6/1/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEETS 8,9 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Waterjet		DE 18/05/30
100	Waterjet	1 pcs	6/1/18	6/1/18	0.00	0.28	Waterjet1		DE 18/05/30
110	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC2		DE 18/05/30
120	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC8		30
130	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3	DAS	9-89
140	QC21-SA	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21	21 9-89 JUN 01 2018	PK002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	16 sf (16 ea)	90-Start up Operation	5059255

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	16	2,269	0

Part Specifications

Specifications could not be found.

Plex 5/25/18 7:24 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	178021
Description: Ceiling Protector		Part Number:	D4640-15
Inspection Dwg: D4640 Rev: D		Page 1 of 1	

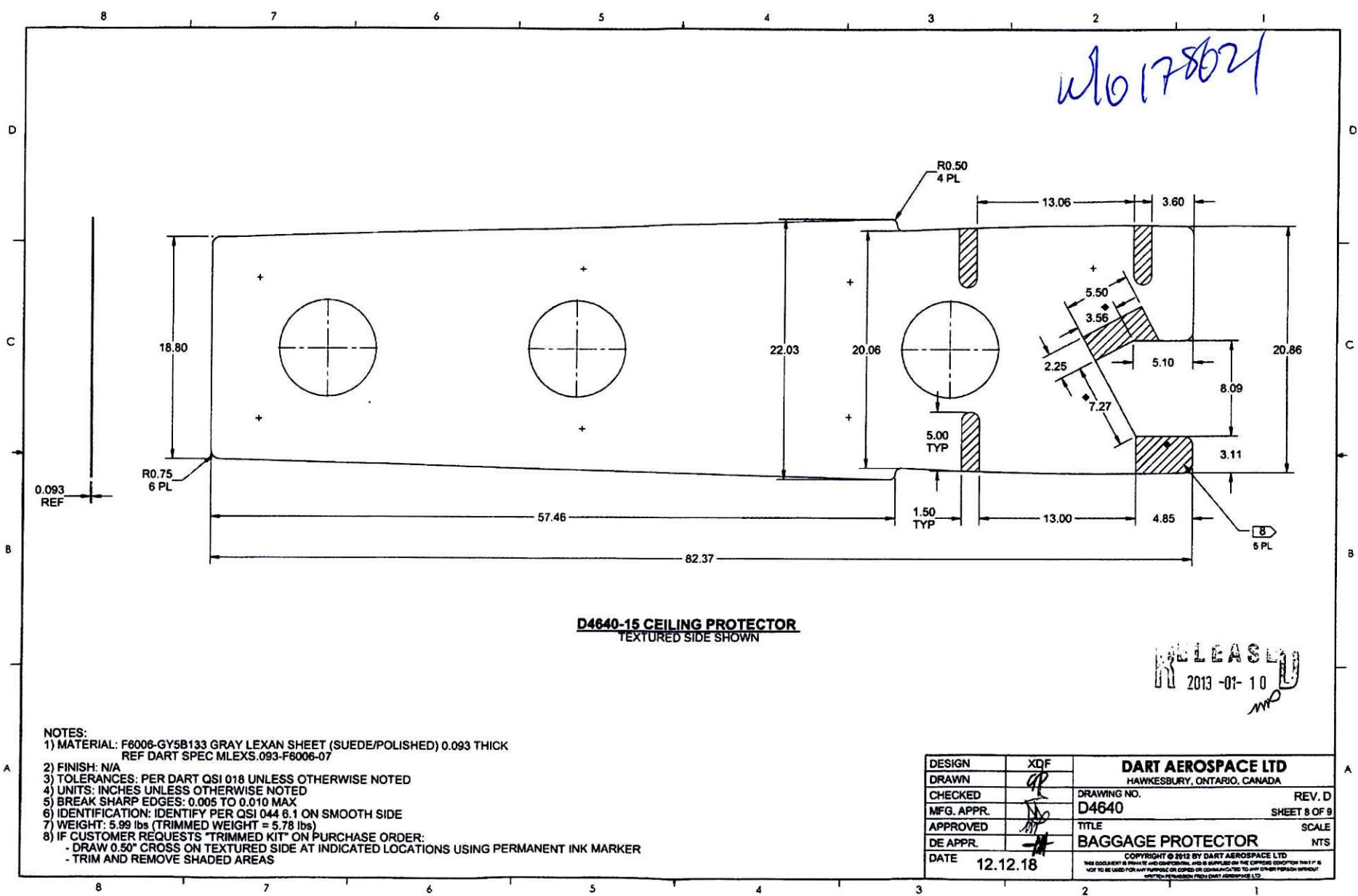
FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
18.80	+/-0.030	18.80	1		Tape	
22.03	+/-0.030	22.03	1			
20.06	+/-0.030	20.06	1			
13.06	+/-0.030	13.06	1			
3.60	+/-0.030	3.60	1			
8.09	+/-0.030	8.09	1			
20.86	+/-0.030	20.86	1			
3.11	+/-0.030	3.11	1			
7.27	+/-0.030	7.27	1			
5.10	+/-0.030	5.10	1			
4.85	+/-0.030	4.85	1			
13.06	+/-0.030	13.06	1			
1.50	+/-0.030	1.50	1			
5.00	+/-0.030	5.00	1			
57.46	+/-0.030	57.46	1			
82.37	+/-0.030	82.37	1			
Ø8.13	+0.012/-0.001	Ø8.13	1			
6.77	+/-0.030	6.77	1			
5.72	+/-0.030	5.72	1			
6.13	+/-0.030	6.13	1			
2.21	+/-0.030	2.21	1			
0.88	+/-0.030	0.88	1			
7.78	+/-0.030	7.78	1			
7.47	+/-0.030	7.47	1			
Ø0.375	+0.006/-0.001	Ø0.375	1			
9.73	+/-0.030	9.73	1			
21.00	+/-0.030	21.00	1			
31.28	+/-0.030	31.28	1			
4.00	+/-0.030	4.00	1			
27.23	+/-0.030	27.23	1			
22.28	+/-0.030	22.28	1			
20.36	+/-0.030	20.36	1			
0.093	+/-0.010	0.093	1		V: 0.03	

Measured by:	an	Audited by:		Preliminary Approval:	
Date:	18/05/30	Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	12.09.26	New Issue	KJ	
B	13.02.27	Dwg Rev updated	KJ	

W10178021



D4640-15 CEILING PROTECTOR
TEXTURED SIDE SHOWN

RELEASED
2013-01-10

- NOTES:
- 1) MATERIAL: F6006-GY5B133 GRAY LEXAN SHEET (SUEDE/POLISHED) 0.093 THICK
REF DART SPEC MLEXS.093-F6006-07
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 5.99 lbs (TRIMMED WEIGHT = 5.78 lbs)
 - 8) IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER:
- DRAW 0.50" CROSS ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER
- TRIM AND REMOVE SHADED AREAS

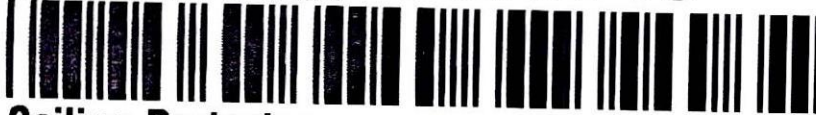
DESIGN	XDF	DART AEROSPACE LTD	
DRAWN	GP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. D
MFG. APPR.	JP	D4640	SHEET 8 OF 9
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	BAGGAGE PROTECTOR	NTS
DATE	12.12.18	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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Container No: S076716



Ceiling Protector

PART NO: D4640-15

Serial No/Batch: S076716

Revision:

Operation: Packaging

Change No:

Mfg Date: 05/31/18

Job No: 178021